



**48hrs**  
PERFORMANCE  
**TEST**

to prove you made the right choice...



Order in December for a  
chance to win a fantastic  
**Christmas hamper**

Order today from High Peak Steels, why not test us with the **48 HOUR CHALLENGE** to prove you made the right choice...

**\*\*WIN A HAMPER\*\***

For every order placed in December you'll be entered into our **FREE** draw for a chance to win a **Christmas hamper**

*(Lucky winner to be drawn last week of December for delivery before Christmas)*



**Email us your enquiry NOW by filling out the card below and pressing **SUBMIT** >>**

*\*terms & conditions of the 48 hour challenge apply to full stock bar items exclusively*

**BRIGHT STEEL STOCK** *(please select)*

- Round Bar
- Square Bar
- Flat Bar
- Hexagon Bar

**BLACK STEEL STOCK** *(please select)*

- Round Bar

**Size (dia)**

**STANDARD STOCK OR CUT TO LENGTH** *(please select)*

- Standard 3.05m bar
- Cut to length

**Cut length (mm)** *(please specify - min: 20, max: 3050)*

**Quantity** *(please specify - min: 1)*

**Grade**

**ADDITIONAL INFORMATION**

**YOUR PHONE NUMBER:**

**EMAIL ADDRESS:**

**NAME:**

**COMPANY:**

**SUBMIT >**

Telephone 01457 866911 Fax 01457 869178

# 5 REASONS

- #1. **95% delivery** on time and in full
- #2. **10,000 reasons** you should try us
- #3. **98% of customers** must be right
- #4. **Over 13 industry sectors** serviced
- #5. **48 hours** to prove us right

Call now 01457 866911 to discuss your application  
or email [sales@highpeaksteels.com](mailto:sales@highpeaksteels.com)

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HIGH PEAK STEELS

# REASON No. 1

Speed

**95% delivery** on time and in full



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HIGH PEAK STEELS

# SPEED

**Did you know our customers receive their order within 48 hours on average, from order to delivery**

How do we do it? **Steel Stockholding** and supply has been refined by **High Peak Steels** over 30 years. We understand that your performance can only be as good as your supply chain, so with an expert team of materials advisors and knowledge of materials, we can guide you to the right size and stock when you need it and offer advice on use of the materials

**95%**  
**Delivery**  
on time & in full



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or email [sales@highpeaksteels.com](mailto:sales@highpeaksteels.com)

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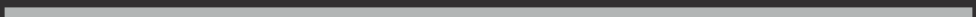
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HIGH PEAK STEELS

# REASON No. 2

Flexibility

**10,000 reasons** you should try us



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HIGH PEAK STEELS

# FLEXIBILITY

**Our team have the skills to ensure you get what you want when you want it**

Our business is about your business, so at **High Peaks Steels** we are committed to responding to your needs. With our own fleet, over 10,000 tonnes of stock, you can trust in our ability to keep UK manufacturing supported with **Black and Bright Engineering Bar**

over

**10,000**

**tonnes of  
steel stock**



Available for immediate  
call off & delivery

Call now **01457 866911** to discuss your application  
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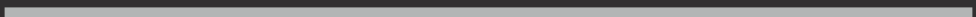
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HIGH PEAK STEELS

# REASON No. 3

Dependability

**98% of customers** must be right





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HIGH PEAK STEELS

# DEPENDABILITY

**When we say we will do something, we do it!**

30 years + supplying **Bright and Black Engineering Bar**. High Peak Steels have not missed a beat. With a commitment over the years to continually develop, improve and refine our service. This innovation continues to this day, this is why 98% of our clients stick with High Peak Steels once they try us

You can depend on **High Peak Steels** to deliver what we promise when you need it



“98%<sup>★</sup>  
Customer retention

Call now **01457 866911** to discuss your application  
or email **[sales@highpeaksteels.com](mailto:sales@highpeaksteels.com)**

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HIGH PEAK STEELS

# REASON No. 4

Reliability

**Over 13** industry sectors serviced

**AUTOMOTIVE**



**AGRICULTURE**



**PRINTING**



**AEROSPACE**



**RAIL**



**OIL & GAS**



**RENEWABLES**



**MATERIALS HANDLING**



**LIFTING & EXCAVATION**



**CONSTRUCTION**



**MINING**



**DEFENCE**



**TRANSPORT**



**TRUCK & BUS**



**YELLOW GOODS**



# RELIABILITY

**Our team are conscientious so you can be assured that you can plan your production, based on our exceptional service levels...**

**A continual investment in machines** - from Tsune saws to cut fast, accurately and efficiently, to new cranes for more effective workflow and our own fleet to ensure delivery on your terms

**Our extensive stock range** - so we can draw down stock grades and sizes you want, when you want it. With over 10,000 tonnes of **Bright and Black Engineering Bar** available for delivery



SERVICING OVER

13

industry sectors

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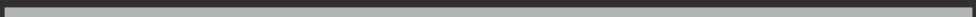
HIGH PEAK STEELS

# REASON No. 5

48 hours challenge

**48 hours** to prove us right

If you think our claims are too bold, why not take the **48 HOUR TEST** and let us prove to you that you can have reliable, consistent customer service with great prices...



# REQUEST A QUOTE

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## BRIGHT STEEL STOCK *(please select)*

- Round Bar
- Square Bar
- Flat Bar
- Hexagon Bar

## BLACK STEEL STOCK *(please select)*

- Round Bar

Size (dia)

## STANDARD STOCK OR CUT TO LENGTH *(please select)*

- Standard 3.05m bar
- Cut to length

Cut length (mm) *(please specify - min: 20, max: 3050)*

Quantity *(please specify - min: 1)*

Grade

## ADDITIONAL INFORMATION

YOUR PHONE NUMBER:

EMAIL ADDRESS:

NAME:

COMPANY:

SUBMIT >

Telephone 01457 866911 Fax 01457 869178

# BRIGHT & BLACK ENGINEERING BAR

We supply an extensive range of Engineering Steel Bar in rounds, flat, square and hexagonal sections

Below are some of the stock grades we have. In some cases, we can advise about an alternative grades to suit your engineering manufacture, so call one of our technical sales team to place an order or for advice on **01457 866911**

UK STANDARD	GRADE	ROUND	FLAT	SQUARE	HEXAGON
BS970-1955	BS970 PART 1 1983	●	—	■	⬡
<a href="#">EN1A</a>	<a href="#">230M07</a>	●	—	■	⬡
<a href="#">EN1APB</a>	<a href="#">230M07PB</a>	●	—	■	⬡
<a href="#">EN3A/B</a>	<a href="#">070M20</a>	●	—	■	⬡
<a href="#">EN32</a>	<a href="#">080A15</a>	●	—	■	⬡
<a href="#">EN8 D</a>	<a href="#">080A42</a>	●	—	■	
<a href="#">EN8</a>	<a href="#">080M40</a>	●		■	⬡
<a href="#">EN8DM</a>	<a href="#">212A42</a>	●			⬡
<a href="#">EN9</a>	<a href="#">070M55</a>	●	—	■	
<a href="#">EN14A</a>	<a href="#">150M19</a>	●			
<a href="#">EN16</a>	<a href="#">605M36T</a>	●			⬡
<a href="#">EN19</a>	<a href="#">709M40T</a>	●			
<a href="#">EN24</a>	<a href="#">817M40T</a>	●			
<a href="#">EN26</a>	<a href="#">826M40</a>	●			
<a href="#">EN34</a>	<a href="#">665M17</a>	●			
<a href="#">EN36</a>	<a href="#">655M13</a>	●			
<a href="#">EN36C</a>	<a href="#">832M13</a>	●			
<a href="#">EN39B</a>	<a href="#">835M15</a>	●			
<a href="#">EN40B</a>	<a href="#">722M24</a>	●			
<a href="#">EN10025</a>	<a href="#">S355</a>	●			
<a href="#">SAE8620</a>	<a href="#">16MnCr5</a>	●			
<a href="#">CAST IRON</a>	<a href="#">250</a>	●	—	■	

Call now **01457 866911** to discuss your application  
or email [sales@highpeaksteels.com](mailto:sales@highpeaksteels.com)

# BUYERS GUIDE

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## FINISHED MACHINE SIZES

What size do I need for my finished machine size?



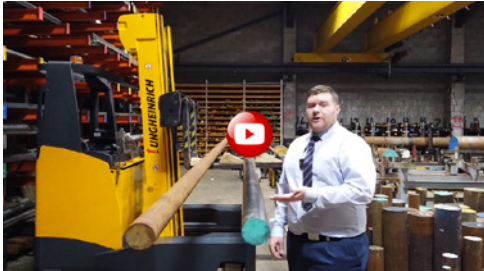
[WATCH OUR EXPERTS ADVICE >>](#)

TOLERANCES ON FINISHEDS OF HOT ROLLING	
Thickness	± 0.015 in. (0.38 mm)
Width	± 0.015 in. (0.38 mm)
Height	± 0.015 in. (0.38 mm)
Weight	± 0.015 in. (0.38 mm)
Length	± 0.015 in. (0.38 mm)
End Face	± 0.015 in. (0.38 mm)
Surface	± 0.015 in. (0.38 mm)

[DOWNLOAD >>](#)

## STRAIGHTNESS TOLERANCE

What is the permitted tolerance for bar straightness?



[WATCH OUR EXPERTS ADVICE >>](#)

Straightness Tolerance	Straightness Tolerance (mm)
0.005 in. (0.127 mm)	0.127
0.010 in. (0.254 mm)	0.254
0.015 in. (0.381 mm)	0.381
0.020 in. (0.508 mm)	0.508
0.025 in. (0.635 mm)	0.635
0.030 in. (0.762 mm)	0.762
0.035 in. (0.889 mm)	0.889
0.040 in. (1.016 mm)	1.016
0.045 in. (1.143 mm)	1.143
0.050 in. (1.270 mm)	1.270
0.055 in. (1.397 mm)	1.397
0.060 in. (1.524 mm)	1.524
0.065 in. (1.651 mm)	1.651
0.070 in. (1.778 mm)	1.778
0.075 in. (1.905 mm)	1.905
0.080 in. (2.032 mm)	2.032
0.085 in. (2.159 mm)	2.159
0.090 in. (2.286 mm)	2.286
0.095 in. (2.413 mm)	2.413
0.100 in. (2.540 mm)	2.540
0.105 in. (2.667 mm)	2.667
0.110 in. (2.794 mm)	2.794
0.115 in. (2.921 mm)	2.921
0.120 in. (3.048 mm)	3.048
0.125 in. (3.175 mm)	3.175
0.130 in. (3.302 mm)	3.302
0.135 in. (3.429 mm)	3.429
0.140 in. (3.556 mm)	3.556
0.145 in. (3.683 mm)	3.683
0.150 in. (3.810 mm)	3.810
0.155 in. (3.937 mm)	3.937
0.160 in. (4.064 mm)	4.064
0.165 in. (4.191 mm)	4.191
0.170 in. (4.318 mm)	4.318
0.175 in. (4.445 mm)	4.445
0.180 in. (4.572 mm)	4.572
0.185 in. (4.699 mm)	4.699
0.190 in. (4.826 mm)	4.826
0.195 in. (4.953 mm)	4.953
0.200 in. (5.080 mm)	5.080
0.205 in. (5.207 mm)	5.207
0.210 in. (5.334 mm)	5.334
0.215 in. (5.461 mm)	5.461
0.220 in. (5.588 mm)	5.588
0.225 in. (5.715 mm)	5.715
0.230 in. (5.842 mm)	5.842
0.235 in. (5.969 mm)	5.969
0.240 in. (6.096 mm)	6.096
0.245 in. (6.223 mm)	6.223
0.250 in. (6.350 mm)	6.350
0.255 in. (6.477 mm)	6.477
0.260 in. (6.604 mm)	6.604
0.265 in. (6.731 mm)	6.731
0.270 in. (6.858 mm)	6.858
0.275 in. (6.985 mm)	6.985
0.280 in. (7.112 mm)	7.112
0.285 in. (7.239 mm)	7.239
0.290 in. (7.366 mm)	7.366
0.295 in. (7.493 mm)	7.493
0.300 in. (7.620 mm)	7.620
0.305 in. (7.747 mm)	7.747
0.310 in. (7.874 mm)	7.874
0.315 in. (8.001 mm)	8.001
0.320 in. (8.128 mm)	8.128
0.325 in. (8.255 mm)	8.255
0.330 in. (8.382 mm)	8.382
0.335 in. (8.509 mm)	8.509
0.340 in. (8.636 mm)	8.636
0.345 in. (8.763 mm)	8.763
0.350 in. (8.890 mm)	8.890
0.355 in. (9.017 mm)	9.017
0.360 in. (9.144 mm)	9.144
0.365 in. (9.271 mm)	9.271
0.370 in. (9.398 mm)	9.398
0.375 in. (9.525 mm)	9.525
0.380 in. (9.652 mm)	9.652
0.385 in. (9.779 mm)	9.779
0.390 in. (9.906 mm)	9.906
0.395 in. (10.033 mm)	10.033
0.400 in. (10.160 mm)	10.160
0.405 in. (10.287 mm)	10.287
0.410 in. (10.414 mm)	10.414
0.415 in. (10.541 mm)	10.541
0.420 in. (10.668 mm)	10.668
0.425 in. (10.795 mm)	10.795
0.430 in. (10.922 mm)	10.922
0.435 in. (11.049 mm)	11.049
0.440 in. (11.176 mm)	11.176
0.445 in. (11.303 mm)	11.303
0.450 in. (11.430 mm)	11.430
0.455 in. (11.557 mm)	11.557
0.460 in. (11.684 mm)	11.684
0.465 in. (11.811 mm)	11.811
0.470 in. (11.938 mm)	11.938
0.475 in. (12.065 mm)	12.065
0.480 in. (12.192 mm)	12.192
0.485 in. (12.319 mm)	12.319
0.490 in. (12.446 mm)	12.446
0.495 in. (12.573 mm)	12.573
0.500 in. (12.700 mm)	12.700
0.505 in. (12.827 mm)	12.827
0.510 in. (12.954 mm)	12.954
0.515 in. (13.081 mm)	13.081
0.520 in. (13.208 mm)	13.208
0.525 in. (13.335 mm)	13.335
0.530 in. (13.462 mm)	13.462
0.535 in. (13.589 mm)	13.589
0.540 in. (13.716 mm)	13.716
0.545 in. (13.843 mm)	13.843
0.550 in. (13.970 mm)	13.970
0.555 in. (14.097 mm)	14.097
0.560 in. (14.224 mm)	14.224
0.565 in. (14.351 mm)	14.351
0.570 in. (14.478 mm)	14.478
0.575 in. (14.605 mm)	14.605
0.580 in. (14.732 mm)	14.732
0.585 in. (14.859 mm)	14.859
0.590 in. (14.986 mm)	14.986
0.595 in. (15.113 mm)	15.113
0.600 in. (15.240 mm)	15.240
0.605 in. (15.367 mm)	15.367
0.610 in. (15.494 mm)	15.494
0.615 in. (15.621 mm)	15.621
0.620 in. (15.748 mm)	15.748
0.625 in. (15.875 mm)	15.875
0.630 in. (16.002 mm)	16.002
0.635 in. (16.129 mm)	16.129
0.640 in. (16.256 mm)	16.256
0.645 in. (16.383 mm)	16.383
0.650 in. (16.510 mm)	16.510
0.655 in. (16.637 mm)	16.637
0.660 in. (16.764 mm)	16.764
0.665 in. (16.891 mm)	16.891
0.670 in. (17.018 mm)	17.018
0.675 in. (17.145 mm)	17.145
0.680 in. (17.272 mm)	17.272
0.685 in. (17.399 mm)	17.399
0.690 in. (17.526 mm)	17.526
0.695 in. (17.653 mm)	17.653
0.700 in. (17.780 mm)	17.780
0.705 in. (17.907 mm)	17.907
0.710 in. (18.034 mm)	18.034
0.715 in. (18.161 mm)	18.161
0.720 in. (18.288 mm)	18.288
0.725 in. (18.415 mm)	18.415
0.730 in. (18.542 mm)	18.542
0.735 in. (18.669 mm)	18.669
0.740 in. (18.796 mm)	18.796
0.745 in. (18.923 mm)	18.923
0.750 in. (19.050 mm)	19.050
0.755 in. (19.177 mm)	19.177
0.760 in. (19.304 mm)	19.304
0.765 in. (19.431 mm)	19.431
0.770 in. (19.558 mm)	19.558
0.775 in. (19.685 mm)	19.685
0.780 in. (19.812 mm)	19.812
0.785 in. (19.939 mm)	19.939
0.790 in. (20.066 mm)	20.066
0.795 in. (20.193 mm)	20.193
0.800 in. (20.320 mm)	20.320
0.805 in. (20.447 mm)	20.447
0.810 in. (20.574 mm)	20.574
0.815 in. (20.701 mm)	20.701
0.820 in. (20.828 mm)	20.828
0.825 in. (20.955 mm)	20.955
0.830 in. (21.082 mm)	21.082
0.835 in. (21.209 mm)	21.209
0.840 in. (21.336 mm)	21.336
0.845 in. (21.463 mm)	21.463
0.850 in. (21.590 mm)	21.590
0.855 in. (21.717 mm)	21.717
0.860 in. (21.844 mm)	21.844
0.865 in. (21.971 mm)	21.971
0.870 in. (22.098 mm)	22.098
0.875 in. (22.225 mm)	22.225
0.880 in. (22.352 mm)	22.352
0.885 in. (22.479 mm)	22.479
0.890 in. (22.606 mm)	22.606
0.895 in. (22.733 mm)	22.733
0.900 in. (22.860 mm)	22.860
0.905 in. (22.987 mm)	22.987
0.910 in. (23.114 mm)	23.114
0.915 in. (23.241 mm)	23.241
0.920 in. (23.368 mm)	23.368
0.925 in. (23.495 mm)	23.495
0.930 in. (23.622 mm)	23.622
0.935 in. (23.749 mm)	23.749
0.940 in. (23.876 mm)	23.876
0.945 in. (24.003 mm)	24.003
0.950 in. (24.130 mm)	24.130
0.955 in. (24.257 mm)	24.257
0.960 in. (24.384 mm)	24.384
0.965 in. (24.511 mm)	24.511
0.970 in. (24.638 mm)	24.638
0.975 in. (24.765 mm)	24.765
0.980 in. (24.892 mm)	24.892
0.985 in. (25.019 mm)	25.019
0.990 in. (25.146 mm)	25.146
0.995 in. (25.273 mm)	25.273
1.000 in. (25.400 mm)	25.400

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## We find ways to achieve the unexpected

“Our commitment to customers over the years has given High Peak Steels an enviable reputation. I am often asked how we achieve the delivery timescales we do, I can only say this is a whole team effort that makes this possible. We never see the impossible deadline as impossible, we always try and find a way. With our own fleet this gives us flexibility for the customer.”

Mark Thornley, Managing Director

**CALL US NOW ON  
01457 866911**

or email  
[sales@highpeaksteels.com](mailto:sales@highpeaksteels.com)



High Peak Steels  
Brookfield Ind Est, Peakdale Road  
Glossop, Derbyshire, SK13 6LQ

